

Amendments to the Specification:

Please replace Table II with the following amended table:

Table II
Materials employed in BC-1 Blending Composition

| | | | |
|---|---|---------------------------|----------------|
| | Polypropylene | Impact Modifier | Plasticizer |
| Percent by Weight in the Blending Composition | 60 | 30 | 10 |
| Tradename | | Engage | Indopol |
| Grade | Ti4110 | 8200 | H-40 |
| Manufacturer | Aristech Chemical Corporation | Dupont Dow Elastomers LLC | BP Amoco Group |
| Remarks | isotactic impact polypropylene | polyolefin elastomer | polybutene |

Please replace Table III with the following amended table:

Table III
Characteristics of Polypropylene Materials

| | | | |
|-----------------------------------|--|---|-------------------------|
| Grade | Ti4119GN | Ti4007G | TR3005J |
| Manufacturer | Aristech Chemical Corp. | Aristech Chemical Corp. | Aristech Chemical Corp. |
| % Ethylene | 11.4 – 14.5 | 5-6 | 2-3 |
| Melt Flow Rate (g/10 min) @ 230°C | 12 | 0.7 | 0.5 |
| Tensile Strength (psi) @ yield | 3680 | 4000 | 4000 |
| Flexural Modulus (kpsi) | 169 | 160 | 160 |
| Hardness (Shore D) | 63 | - | |
| Remarks | impact polypropylene containing 7.5% high density polyethylene | impact isotactic polypropylene | random polypropylene |

Please replace Table V with the following amended table:

Table V
Characteristics of Plasticizer Materials

| Manufacturer | Grade | Remarks |
|-------------------------|---------------------|--|
| Aristech Chemical Corp. | Process Oil | C ₈ - C ₁₂ refinery hydrocarbons |
| Aristech Chemical Corp. | PX-111+0.1% Topanol | diundecyl phthalate |
| Aristech Chemical Corp. | PX-338 | tri-2-ethylhexyl trimellitate |
| Arco | Arcoprime | food grade mineral oil |
| C. P. Hall | Plasthall BSA | n,n-butylbenzene sulfonamide |
| C. P. Hall | Plasthall 100 | iso-octyl tallate |
| C. P. Hall | Plasthall 503 | n-butyl tallate |
| C. P. Hall | Plasthall R-9 | octyl tallate |
| C. P. Hall | Plasthall 7049 | alkyl (higher than C ₈) tallate |
| C. P. Hall | Plasthall ESO | epoxidized soybean oil |

Please replace paragraphs [19] and [65] with the following amended paragraphs:

[19] One embodiment of the invention comprises creating a melt-blend of blending composition, up to 50% by weight thermoplastic scrap and up to 15% by weight poly(ethyl-co-vinyl) acetate wherein the blending composition comprises an impactisotactic polypropylene, impact modifier and plasticizer. The polypropylene, impact modifier and plasticizer are selected to meet requirements of flexible thermoplastic compositions useful in vehicle interiors. In another embodiment of the invention a random polypropylene is used.

[65] Subsequent to all the above testing it has been determined that preferred embodiments for blending composition comprise impact modifier with either impactisotactic polypropylene and higher carbon group tallates plasticizer or random polypropylene with any of the tallate plasticizers. It was also found that the blending compositions are separately useful as upholstery material for